

Package Systems, Controls, and Accessories

Package Systems
Check Valves
Float Switches
Alarm Systems
Control Panels
Rail Systems

These are example product specifications and are for reference ONLY, as equals may be accepted.

Please consult with your engineer or plumber for correct sizing, piping and implementation.



Trusted. Tested. Tough.®

Since 1939, Zoeller Company has been manufactur be accepted. From pedestal pumps in the beginning to large HP beginning in August Zoeller's basement workshop.

Over the years, one of our most important mottos he piping and implementation. things'. From start to finish, we take pride in our pro or commercial wastewater issues, you can count or. _____ __ ___

solutions. Our commitment to unsurpassed quality offers years of service and durability with a responsive and knowledgeable product support team just a phone call away.

SUPPORTING THE WHOLE PACKAGE...

In pumping systems, the "whole package" encompasses far more than just high quality pumps. The control, alarm, valves, disconnects, piping and container are all important components of a complete system. Zoeller understands that an installation is only as good as the weakest element, so we have gone to great lengths to provide accessory items that are as reliable as our legendary pumps. While we manufacture most of our products from start to finish, including check valves and rail systems, we recognize that producing certain specialized accessories requires a different skill set than our roots provide. In order to offer you the best components for your project, we have partnered with other specialized manufacturers, all of them leaders in their respective fields. You can be assured that the vein of Zoeller quality runs top to bottom throughout our entire product offering.

• QUALITY CONTROL AT ALL LEVELS...

You may have heard that all of Zoeller's submersible pumps are 100% factory tested underwater prior to shipment. However, you may not be aware that before any new product is judged fit to carry a Zoeller label, we first subject it to a barrage of durability and performance tests. We pressurize check valves until they burst, cycle float switches until they give out, and crush basins until they collapse. These over-thetop abuses have very practical goals. They ensure that our products will withstand the rigors of your real world applications. We follow this testing with inspections of all materials that come through our doors in order to ensure the highest level of quality and consistency. At Zoeller, we realize that your projects are our projects and that your successes are our successes.

FULL BREADTH OF PRODUCT LINE...

Zoeller is your 'one stop shop' when dealing with dewatering and wastewater systems. We offer everything from a small fractional sump pump to a large, 100 HP non-clog pump. From battery back-ups, check valves, sewage grinder systems, small prepackaged residential units or large prepackaged municipal systems, Zoeller can offer it all. Next time you are looking for a water or wastewater system, reach for the only catalog you will ever need... Zoeller Company!

These are example product specifications and are for WHAT SETS ZOELLER SYSTEMS AF reference ONLY, as equals may

recent years, we have gained invaluable manufactu Please consult with your engineer or plumber for correct sizing,



900 Series

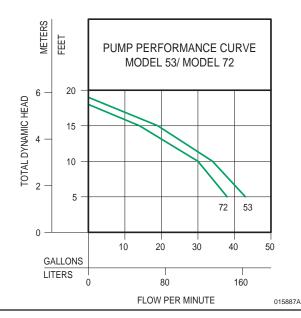
Preassembled Sump Pump Systems

SPECIFICATIONS:

- No assembly required! Drop it in the hole and go!
- Pump switch is installed 180° from inlot
- Discharge pipe is plumbed with a predrilled 3/16" (5 mm) vent hole.
- Electrical cord seal is installed in cover
- · Cover is sealed and bolted down
- Basin is filled with environmentallysafe peanuts for safe transit. Just add water and they dissolve!
- Automatic cast iron or thermoplastic pump with tank and all hardware
- 18" x 22" (45.7 x 55.9 cm) basin with 4" inlet
- Deluxe unit has a radon-approved basin and cover for radon prevention
- Standard and economy models use a polyethylene basin and cover
- Standard and economy covers have a 2" vent, 1-1/2" discharge
- Deluxe cover has a 3" vent, 1-1/2" discharge
- · Fast, easy and job ready!

See FM2124 for further information.

SUMP PUMP SERIES	MODEL PUMP WITH BASIN	SYSTEM TYPE	WEIGHT (lbs/kg)
900-0001	M53	DELUXE	48 lbs/21.8 kg
900-0002	M53	STANDARD	53 lbs/24.0 kg
900-0003	M72	ECONOMY	44 lbs/20.0 kg



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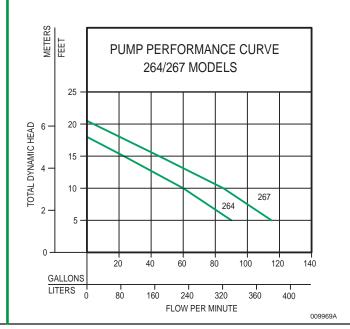
Please consult with your engineer or plumber for correct sizing, piping and implementation.

Duplex System for Indoor Sewage Applications (unassembled)

INCLUDES:

- (2) automatic pumps (M264 or M267)
- (1) 10-0804 SmartPak® residential alternator with alarm
- (1) 31-1105 30" x 36" (76.2 x 91.4 cm) poly-foam basin with 2" vent/discharge
- (2) 30-0101 Tri-Check® valves

See FM0454 for further information.



912 Systems

Simplex Sewage Package Systems (job ready/assembled)

SPECIFICATIONS:

- More choices, easier installation and fast delivery
- Saves labor and reduces installation errors
- 2" (50 mm) solids-handling pump
- 2" PVC discharge pipe, 30" (76 cm) long on 18" x 30" (46 x 76 cm), 24" (61 cm) long on 24" x 24" (61 x 61 cm) and 36" (91 cm) long on 24" x 36" (61 x 91 cm)
- Basins polyethylene, poly-foam or fiberglass construction with poly or solid steel covers and 4" pipe seal hub, 4" PVC hub (deluxe) or 4" cast iron hub on L.A. Code Systems
- Check valve options 30-0151, 30-0020, 30-0021, 30-0101 or 30-0103 (not included)
- Systems available with alarms and preinstalled alarm float.
- Premium indoor systems have a split cover for easy pump inspection, torque stops and an anti-flotation device
- Side discharge systems rated for outdoor burial: solid polyethylene structural foam lid and basin with 2" discharge on side
- 3/16" (5 mm) vent hole drilled

See FM2164 for further information.

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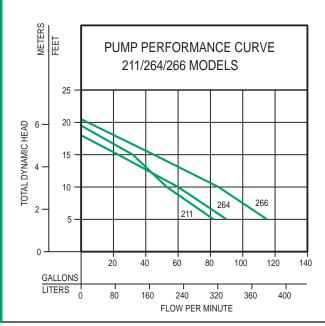
Please consult with your engineer or plumber for correct sizing, piping and implementation.



912-0007 shown

24" X 24" Simplex Sewage System

See FM2810 for further information.





912-1161 shown

915 Grinder Package Sy

1/2, 3/4, 1 HP Grinder Packages

The fractional HP grinder pumps are now available in package systems. This job-ready (non-suspended) system uses our innovative, stainless steel Tri-Slice® cutter, which requires little or no maintenance. The hardened stainless steel cutter is ideal for handling difficult solids such as wipes, rags, towels, etc. that can jam traditional style ejector pumps.

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APPLICATIONS:

- · Residential wastewater
- Light commercial





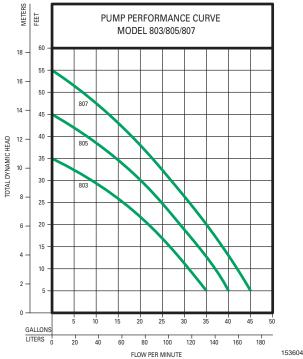


18" x 30" (46 x 76 cm)

SPECIFICATIONS:

- 1-1/4" top discharge
- 803 1/2 HP, 805 3/4 HP, 807 1 HP
- Cast iron construction
- Oil filled for optimal heat dissipation
- Available in 18" x 30" (46 x 76 cm) polystructural foam or 24" x 24" (61 x 61 cm) poly basin. Consult factory for additional options.
- · Thermally-protected motor

For complete product information, visit: zoellerpumps.com



24" x 24" (61 x 61 cm)

SPECIFICATIONS:

- Available in high-density polyethylene structural foam (PSF), polyethylene or fiberglass
- Ideal for residential, commercial and industrial applications
- Complete with necessary sealing hardware and flanges
- Available with 2" or 3" vent and 2" or 3" discharge
- Lid with gasket and 4" cast iron inlet hub with anti-corrosion coating are included with the sewage basins
- Centerline of hub is located 10-1/2" (26.7 cm) from top of basin (std.). Custom locations available
- Polyethylene sewage pump basins are IAPMO approved. For 10' (3 m) stack test models, refer to charts on FM0487
- Sealed (radon) basins for sump pumps in 18" x 22" (45.7 x 55.9 cm) and 18" x 30" (45.7 x 76.2 cm) sizes
- Polyethylene sump basin available with plastic unsealed covers in 18" x 22" (45.7 x 55.9 cm)
- Sewage basins are watertight and gas-tight when properly
- Durable steel cover with gasket standard on simplex and duplex sewage basins
- One piece, seamless construction on all basins
- Duplex covers include two pump plates and inspection plate
- Ready to install for economical and simple installation
- Dimensional engineering data available
- Temperature rated 130 °F (54 °C)
- Fiberglass models available that will pass the 10' (3 m) water stack test. (Refer to charts on FM0487) (L. A. - RR-5311)
- Various custom diameters and lengths available in fiberglass. Consult factory. Also with 10' (3 m) water stack test

See FM0487 for further information and accessories.



These are example product specifications and are for Sump & Sewage Basins reference ONLY, as equals may be accepted.

> Please consult with your engineer or plumber for correct sizing, piping and implementation.





151790

QLS Series

QLS SERIES

Prefabricated Lift Stations With Z-Rail® Technology

Complete grinder package systems are factory assembled for quicker, easier installation at the jobsite. Zoeller's Z-Rail® Technology with powder coated, ductile iron elbows and brackets provides longer life and reliability. Dual-rail system offers added support and stability while raising and lowering pumps compared to single-rail systems. A wide variety of basin diameters and depths are stocked to accommodate almost any job. Cover choices include solid fiberglass and either steel or aluminum hatches.

Z-Rail® System

Both the disconnect portion and the upper guide rail supports are made of domestic epoxy powder coated ductile iron, providing superior strength. Dual guide rails add stability, ensuring that the pump will not spin on the rail during installation or removal.

Basin

Zoeller Company stocks many different basin and cover options to fit a multitude of wastewater collection projects. Basin sizes from 24" x 48" to 48" x 120" meet most application needs. Customized packages available.

Basin Cover

Solid fiberglass, aluminum hatch, and steel hatch covers are stocked for QLS Series™ packages.

Three Way Ball Valve

The QLS Series™systems utilize a 3-way ball valve in duplex configurations. The valve is positioned so that the service providers can easily isolate pumps without entering the basin.

Pipe Seal Hub

A 4" pipe seal is provided as a convenient field-installed inlet hub.

ΔFD

QLS Series™ basins come with an anti-floatation collar to resist bouyancy in high groundwater locations.

Flex-Boot Discharge Connection

A flexible, stable discharge seal remains watertight despite external pressures due to pipe settling.

Schedule 80 PVC Piping

Schedule 80 PVC discharge piping provides greater support and dependability with its thicker walls and higher pressure rating.

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Valves: Check, Ball, & Pl

Full-Flow Unichecks

30-0152 / 30-0160 30-0163 / 30-0164 1-1/4" - 3" Cast Iron



SPECIFICATIONS:

- · Vertical or horizontal installation
- Full-flow design, no restrictions
- Stops backflow of water
- Standard, 1-1/4", 1-1/2", 2", 3" female NPT pipe
- Neoprene polyester, reinforced flapper, smooth edge design, with cast iron and non-corrosive metal backing plates and stainless steel fastener
- Corrosion-resistant, powder coated epoxy finish
- Rated at 50 PSI (115' [35 m] of head) at 130 °F (54 °C)
- Stainless steel bolts
- Suitable for installation below basin cover

30-0021 / 30-0151 2" Plastic or Cast Iron Slip Union

SPECIFICATIONS:

- Full 2" flow design meets
 BOCA (P.604.2) 2" full flow pump code
- · Checks backflow of water
- Simple to install (no threading of pipe required). Save time and material costs
- Neoprene gasket and flapper, weighted with heavy stainless steel metal backing plates and rivet
- · Vertical or horizontal installation
- Slips over ABS, PVC, steel or copper pipe
- · Reduces motor and pump noise
- Flexible neoprene slip x slip union includes stainless steel clamps for low pressure systems. Avoid more than 10' (3 m) static head above the check valve. 4.3 PSI at 130 °F (54 °C)
- Extra wide hinge to reduce stress
- Plastic check has PVC body and can be installed with solventwelded couplings for pressure systems to 25 PSI, 57' (17.4 m) of head (30-0023)
- Model 30-0151 has corrosion-resistant, powder coated epoxy finish
- Stainless steel sleeves available to meet Illinois Plumbing Code. (Cast Iron 30-0201 / PVC 30-0202)
- Meets requirements of Wisconsin Uniform Plumbing Code

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SPECIFICATIONS:

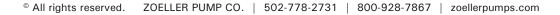
- Flapper bends over a radius, no sharp 90° edges lengthens life of flapper hinge
- PVC plastic check body, ultrasonically welded and can be solvent-welded for rigid, pressure-rated piping systems to 25 PSI, (57' [17.4 m] of head) at 130 °F (54 °C) (30-0182)
- · Vertical or horizontal installation
- Available in individual packages for pegboard display (30-0191)
- All stainless steel screws, nuts and clamps on model 30-0200 only
- Slip x slip for 4.3 PSI, 10' (3 m) of head at 130 °F (54 °C).
 Avoid more than 10' (3 m) static head above the check valve.
- · Designed to reduce water hammer

30-0214 / 30-0215 / 30-0216 1-1/4" - 2" Cast Iron NPT High-Temperature

SPECIFICATIONS:

- Use with 2000 and 3000 series hightemperature pumps
- Vertical or horizontal installation
- Full-flow design, no restrictions
- Stops backflow of water
- Standard 1-1/4", 1-1/2", 2" female NPT pipe
- EPDM strand-reinforced flapper, smooth-edge design with cast iron and non-corrosive metal backing plates & stainless steel fastener
- Corrosion-resistant, powder coated epoxy finish
- Rated at 50 PSI (115' [35 m] of head) at 200 °F (93 °C)
- Stainless steel bolts





Valves: Check, Ball, & P.

Tri-Check®

30-0100 / 30-0101 1-1/2" - 2" PVC Check Valve/Ball Valve Union Combination

SPECIFICATIONS:

- Full-flow check valve design
- Threaded union allows pump to be removed without disrupting discharge piping
- · Saves time and money easy to install
- Neoprene gasket and flapper, weighted with stainless steel backing plates and rivet
- Can be installed on vertical or horizontal pipe
- Meets plumbing codes requiring a ball valve installed in conjunction with a check valve

These are example product specifications and are for reference ONLY, as equals may be accepted.

Please consult with your engineer or plumber for correct sizing, piping and implementation.



SPECIFICATIONS:

- · All stainless steel screws
- · Replaceable flapper in the check valve
- · Extra wide hinge to reduce stress
- Rated for 25 psi, 57' (17.4 m) of head

Quiet Check - PVC Solvent Weld with Union Check Valve



SPECIFICATIONS:

- 1/2 lb. (0.23 kg) spring eliminates water hammer
- · Reduces motor and pump noise
- · Designed for both horizontal and vertical usage
- · Full-flow, non-clog design installation
- · Durable PVC check body and compression end fittings
- Solvent-weld ends allow for easy installation
- 30-0044 and 30-0045 have no unions
- No threading of pipe required saves time and money
- Pressure rated at 50 PSI (115' [35 m])
 30-0241 & 30-0242 Slip Union: 40 PSI (92' [28 m])
 30-0243 & 30-0244 Slip Union: 30 PSI (69' [21 m])
- Consult factory for use over 130 °F (54 °C)
- · Suitable for installation below basin cover

P/N	SERVICE PART
152294	1-1/2" union assembly
152293	2.0" union assembly

QUIET CHECKS PVC SOLVENT WELD						
Item Number	Pipe size	Valve Body	Weight (lbs/kg)	Length (in/mm)	Carton Qty	
30-0239	1-1/4"	White	0.75 lbs/0.3 kg	9.50"/241 mm	12	
30-0040	1-1/2"	White	2 lbs/0.9 kg	9.50"/241 mm	12	
30-0041	1-1/2"	Clear	2 lbs/0.9 kg	9.50"/241 mm	12	
30-0042	2"	White	3 lbs/1.4 kg	10.50"/267 mm	12	
30-0043	2"	Clear	3 lbs/1.4 kg	10.50"/267 mm	12	
30-0044	3"	White*	3 lbs/1.4 kg	9.50"/241 mm	8	
30-0045	3"	Clear*	3 lbs/1.4 kg	9.50"/241 mm	8	
	Q	UIET CH	IECKS PVC SLIF	UNION		
30-0241	1-1/2"	White	1.2 lbs/0.5 kg	10.50"/267 mm	12	
30-0242	1-1/2"	Clear	1.2 lbs/0.5 kg	10.50"/267 mm	12	
30-0243	2"	White	1.8 lbs/0.8 kg	11.50"/292 mm	12	
30-0244	2"	Clear	1.8 lbs/0.8 kg	11.50"/292 mm	12	
QUI	ET CHE	CKS WIT	TH QUARTER TU	JRN BALL VALVE	S	
30-0046	1-1/2"	White	3 lbs/1.4 kg	14.75"/375 mm	12	
30-0047	1-1/2"	Clear*	3 lbs/1.4 kg	14.75"/375 mm	12	
30-0048	2"	White	4 lbs/1.8 kg	16.12"/409 mm	12	
30-0049	2"	Clear*	4 lbs/1.8 kg	16.12"/409 mm	12	

^{*}Solvent weld only. No unions included (see chart).

GENERAL CAUTION: Water hammer creates momentary high pressure surges. These surges can cause severe damage to check valves and the piping system. Consideration for water hammer must be included in the piping system design. Reference ASPE Data Book, Chapter 2.33. May require check valves with special non-slam features or other engineered solutions.

Compression 1-1/2" - 3" Compression Unichecks



ITEM NO.	PIPE SIZE	WEIGHT (lbs/kg)	LENGTH (in/mm)	CARTON QTY
30-0015	1-1/2"	1.1 lbs/0.5 kg	7-1/2"/180 mm	12
30-0020	2"	1.7 lbs/0.8 kg	9-3/4"/248 mm	12
30-0030	3"	5 lbs/2.3 kg	14"/356 mm	2

Pressure rated to 125 psi (861 kPa) at 285' (86.9 m] at 75 °F (24 °C)

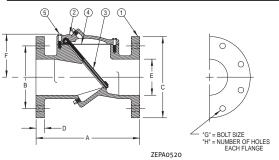
3" & 4" Flanged **Check Valves**

SPECIFICATIONS:

- Heavy-duty ductile iron construction
- Angled seal for non-slam closure
- Non-clog design
- Reinforced disc
- Drip-tight seating
- Rated up to 250 PSIG
- Designed for both horizontal and vertical usage
- Optional backflow actuator and mechanical indicator

PART NO.	VALVE SIZE		"B" (in/mm)	"C" (in/mm)	"D" (in/mm)	"E" (in/mm)	"F" (in/mm)	"G" (in/mm)	"H" (in/mm)	WEIGHT (lbs/kg)
6030-0197		8-1/2"/ 215.9 mm	5-1/2"/ 139.7 mm	7"/ 177.8 mm	11/16"/ 17.5 mm	1-1/2"/ 63.5 mm	3-3/8"/ 85.7 mm	5/8"/ 15.9 mm	4"/ 101.6 mm	32 lbs/ 14.5 kg
6030-0202		9-1/2"/ 241.3 mm	6"/ 152.4 mm	7-1/2"/ 196.5 mm	3/4"/ 19.1 mm	3"/ 76.2 mm	5-1/8"/ 130.2 mm	5/8"/ 15.9 mm	4"/ 101.6 mm	37 lbs/ 16.8 kg
6030-0203	4"	11-1/2"/ 292.1 mm	7-1/2"/ 190.5 mm	9"/ 228.6 mm	15/16"/ 23/9 mm	4"/ 101.6 mm	5-3/4"/ 146.1 mm	5/8"/ 15.9 mm	8"/ 203.2 mm	63 lbs/ 28.6 kg

REF NO.	PART NAME MATERIAL	
1	Body	Ductile iron ASTM A536, Grade 65-45-12
2	Cover	Ductile iron ASTM A536, Grade 65-45-12
3	Disc	Buna-N w/ steel and nylon reinforcement
4	Gasket	Compressed non asbestos fiber
5	Cover Bolt	Alloy steel SAE Grade 5



These are example product specifications and are for Valves: Check, Ball, & Pl reference ONLY, as equals may be accepted.

> Please consult with your engineer or plumber for correct sizing, piping and implementation.

- Rubber coupling with stainless steel clamps
- Threads into pump discharge
- Pre-drilled weephole
- 4.3 PSI, 10' (3 m) of head max
- Vertical installation only

2", 3" & 4" Cast Iron **Plug Valves**

SPECIFICATIONS:

- Designed to handle solids-bearing
- Cast iron housing rated 175 psi
- 99% pure nickel welded seat
- 1/4 turn Buna plug
- Upper and lower ball bearings
- Provided with hand lever*
- *Hand lever not shown in photos





THREADED MODELS					
SIZE	PART NO.	WIDTH (in/mm)	HEIGHT (in/mm)	WEIGHT (lbs/kg)	
2"	6030-0082	5-1/4"/ 133.4 mm	7-1/8"/ 181.0 mm	12 lbs/12.4 kg	
3"	6030-0083	8-3/4"/ 222.3 mm	14-1/8"/ 358.8 mm	45 lbs/20.4 kg	

FLANGED MODELS					
SIZE	PART NO.	WIDTH (in/mm)	HEIGHT (in/mm)	WEIGHT (lbs/kg)	
3"	6030-0085	8"/ 203.2 mm	14-1/8"/ 358.8 mm	53 lbs/24.0 kg	
4"	6030-0086	9"/ 228.6 mm	16-3/4"/ 425.5 mm	66 lbs/29.9 kg	

GENERAL CAUTION: Water hammer creates momentary high pressure surges. These surges can cause severe damage to check valves and the piping system. Consideration for water hammer must be included in the piping system design. Reference ASPE Data Book, Chapter 2.33. May require check valves with special non-slam features or other engineered solutions.

Switch-Mate Piggybac reference ONLY, as equals may

Variable Level Float Switch

SPECIFICATIONS:

- Converts nonautomatic pump to automatic pump
- Simple installation
- Adjustable/variable level
- Standard 15' (5 m) and 20' (6 m) SJOW CPE cord with molded plug.
- Float is constructed of durable PVC/polypropylene
- Standard normally open (NO) ("pumps down")
- Optional normally closed (NC) ("pumps up"). Consult factory
- Maximum operating temperature for 10-0748: 120 °F (49 °C). All other switches: 140 °F (60 °C)
- Float is omnidirectional
- Includes mounting clamp
- Designed for EFFLUENT, SEWAGE and DEWATERING applications
- Variable level float switch, for use in 18" (45.7 cm) minimum diameter basins
- 10-0748 25' (8 m) cord standard, no molded plug. Can be used as a control switch to operate an external magnetic or combination starter on three phase pumps
- Vertical piggyback float switch. Ideal for narrow diameter basins. 6.5" (16.5 cm) maximum cycle range
- Use recommendation chart for switch selection

S	Single Piggyback	Variable Level Floa	it Switch
	13 AMP MAXIMUM	15 AMP MAXIMUM	20 AMP MAXIMUM
	Normally Open (NO)	Normally Open (NO)	Normally Open (NO)
	10-0055 - 115 V - 10' (3 m)	10-0032 - 115 V - 15' (5 m)	10-0748 - 115 V/230 V - 25' (8 m)
	10-0034 - 115 V - 15' (5 m)	10-0033 - 230 V - 15' (5 m)	
	10-0035 - 230 V - 15' (5 m)	10-0705 - 115 V - 20' (6 m)	
	10-0063 - 115 V - 20' (6 m)	10-0559 - 230 V - 20' (6 m)	
	10-0706 - 230 V - 20' (6 m)		Canadian Standards Association approval available.
	Normally Closed (NC)	Normally Closed (NC)	Note: All variable level float
	10-0065 - 115 V - 10' (3 m)	10-0064 - 115 V - 15' (5 m)	switches in this section are
	10-0037 - 115 V - 15' (5 m)		mechanically activated and do not contain mercury.
	10-0062 - 230 V - 15' (5 m)		,



Single Piggyback Vertical Float Switch

13 AMP MAXIMUM NORMALLY OPEN (NO) VERTICAL

10-2041 - 115 V - 10' (3 m) 10-2042 - 115 V - 15' (5 m)

10-2043 - 115 V - 20' (6 m)



Double Piggyback Variable Level Float Switch

These are example product

or plumber for correct sizing,

piping and implementation.

Please consult with your engineer

specifications and are for

be accepted.

MECHANICAL 10-1964 - 115 V - 15 Amp - 15' (5 m) 10-1965 - 230 V - 15 Amp - 15' (5 m)





APPLICATIONS:

- For dewatering, effluent and sewage applications
- Switch for APak®

SPECIFICATIONS:

- Float is constructed of durable PVC/polypropylene
- Standard mechanical variable level control switches are rated for 115/230 V, 5 Amps
- Low-current, mechanical variable level control switches are rated for 125 VAC/30 VDC, 0.1 Amps
- 18/2 Type SJOW CPE cord standard
- Cords are available in 15-25-35-50' (5-8-11-15 m) lengths
- Temperature rating of 140 °F (60 °C)
- Approximately 1.5" (38 mm) liquid level differential in switching action

ADJUSTABLE WEIGHT: (P/N 10-0689) provides an accurate pivot point for suspended float switches.

Gripping teeth on clip and weight channel securely lock float cable into place

Cable weight can be adjusted without the use of tools

HOUSING: 1lb 12oz. (0.8 kg), 2.8" x 3.3" (7.1 x 8.4 cm), impact-resistant and non-corrodible, PVC housing for liquids up to 140 °F (60 °C)

CLIP: injection-molded acetal plastic

WIRE/CABLE ACCOMODATED: SJOW, SJTW, 18/2, 18/3, 16/3, 14/2, 14/3

SHIP WEIGHT: 2 lbs. (0.9 kg)

FLOAT SWITCHES					
Me	chanical	Cord	Mounting		
Standard P/N*	Low Current P/N**	Length (ft/m)	Mounting Method		
10-0743	10-2060	15/5	Clamp		
10-0744	10-2061	20/6	Clamp		
10-1877	10-2062	25/8	Clamp		
10-1878	10-2063	35/11	Clamp		
10-1879	10-2064	50/15	Clamp		
10-1880	10-2065	15/5	Adjustable Weight		
10-1881	10-2066	25/8	Adjustable Weight		
10-1882	10-2067	35/11	Adjustable Weight		
10-1883	10-2068	50/15	Adjustable Weight		

FLOAT SWITCH TREES					
Ме	chanical	Cord	Mounting		
Standard P/N*			Mounting Method		
10-1456	10-1456	Tree Only			
10-1886	10-2069	15/5	(3) 15' (5 m) Floats & Tree		
10-1887	10-2070	15/5	(4) 15' (5 m) Floats & Tree		

^{*} Not for use with intrinsically-safe control systems.

Products may not be exactly as pictured.



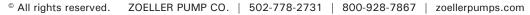
Simplex or duplex pump control and high level alarm on electrical alteral entry of duplex pump control and high level alarm on electrical alteral entry of duplex pump control and high level alarm on electrical alteral entry of duplex pump control and high level alarm on electrical alteral entry of duplex pump control and high level alarm on electrical alteral entry of the entry o or plumber for correct sizing, piping and implementation.











^{**} For use with intrinsically-safe control systems only.

SmartPak® Plus

10-0804 Residential Alternator System

SPECIFICATIONS:

- Alternates two automatic pumps up to 1/2 HP, 12 amps each, 115
 V, single phase (not to be used with model 63 or model 95 pump, or with any model grinder pump)
- Extends pump life
- · Compact design easily mounts in confined spaces
- · Circuit fault protection
- · Specially designed for humid areas
- · Universal connection for alarm switch replacement
- Auxiliary output contacts (normally open) for remote alarm connection
- · Solid green LED lights for Pump 1, Pump 2 and Power
- · Flashing red LED lights for alarm conditions
- 9' (2.7 m) power cord
- Multiple alarm modes will alert user to potential problems and protect property by switching to the other pump when necessary

Alarms include:

- 。High water
- . Loss of power
- 。Continuous pump run
- 。Breaker tripped
- 。Pump failure
- Button for Silence and Reset
- Built-in, rechargeable battery will operate the alarm and LED lights for a limited time during power outage

Note: Not to be used with model 63 or model 95 pump, or with any model grinder pump.



These are example product specifications and are for reference ONLY, as equals may be accepted.

Please consult with your engineer or plumber for correct sizing, piping and implementation.

- Utilizes your free account on the Z Control® Cloud
- When used with the Z Control® Enabled products that require the Gateway, additional features such as remote control and monitoring are included
- · Power adapter included
- Connects to existing router using either Wi-Fi® or ethernet



Real Time Peace of Mind™





APak® Alarm Systems

The APak® alarm is compact and easy to install. It is CSA approv be accepted. from 2 AA batteries. Alarm may be used as AC only, DC only, or remains on until the condition is remedied.

battery should be replaced. A red "ALARM" light indicates a high-le

NOTE: It is always recommended to power the alarm from a separate circui during a tripped breaker scenario.

These are example product specifications and are for reference ONLY, as equals may

a horn when a potentially threatening liquid level condition Please consult with your engineer remains on until the condition is remedied. A green "POWER ON" light indicates 120 V primary power to the or plumber for correct sizing, piping and implementation.

10-4012 Apak® Alarm

SPECIFICATIONS:

- NEMA 1 enclosure (INDOOR USE ONLY)
- Automatic alarm reset
- Horn is rated 87 decibels at 10' (3 m)
- 2 AA battery backup (battery not included)
- 15' (5 m) alarm (12 V) tethered switch
- 6' (2 m) power cord
- Auxiliary dry contacts (use 10-4014)



10-4011 Apak® Alarm

SPECIFICATIONS:

Same standard features of our 10-4012 with:

- 15' (5 m) alarm reed switch
- Auxiliary dry contacts (use 10-4013)



Z Control® Enabled Models 10-4013 and 10-4014 Apak® IndoorAlarms

SPECIFICATIONS:

- 10-4013 comes with reed sensor
- 10-4014 comes with mechanical float switch
- 10-4683 comes with no switch
- All the standard features plus:
- 2nd input for additional monitoring ability
- Dry contacts for connection to home security system, etc.
- Z Control Enabled
 - Wi-Fi® equipped
 - Receive free text, email, and push alerts on:
 - Power outage
 - Low battery
 - Input 1 or 2 triggers
 - Loss of contact with Z Control®
 - Remotely silence, reset alarm.
 - Free Z Control App and Web interfaces
 - Free Z Control account
 - No monthly cost
 - Simple setup
 - Z Control connectivity LED



APak® Alarm Systems

91104-0001 Apak® Outdoor Alarm SPECIFICATIONS:

- APak Outdoor Alarm System Features
- NEMA 4X Outdoor use per UL 864 for US and Canada
- Alarm system (horn & light) operates to warn of a high-water
- Horn is rated 82 decibels at 10' (3 m)
- Auxiliary dry contacts for high level alarm, 5 Amps
- Operates on separate circuit from pump, 115 VAC
- Alarm test and horn silence switch with automatic reset
- Terminal connections for a pump and float switch (Model 91104-0001)
- Can be used with liquids to 140 °F (60 °C)
- 15' (5 m) float switch (Model 91104-0001)
- 20' (6 m) float switch, 6' (2 m) power cord, watertight cord connectors (Model 10-0682)
- 3 year limited warranty (Model 10-2614, 10-0682, 91104-

NOTE: All variable level float switches in this section are mechanically activated and do not contain mercury.



91104-0002 Apak® Outdoor Alarm

SPECIFICATIONS:

Same standard features of our 91104-0001 with:

- 20' (6 m) alarm (12 V) tethered switch
- 6' (2 m), 115 V power cord with water-tight cord connectors

These are example product specifications and are for reference ONLY, as equals may be accepted.

Please consult with your engineer or plumber for correct sizing, piping and implementation.





Flood Alert®

10-0763 **High Water Alarm**

SPECIFICATIONS:

- Operates on (3) AAA batteries
- Low battery alarm
- Warns you when sensor contacts water
- Loud intermittent horn rated at 103 +/- 3 db at 1' (30 cm)
- On/Off silence switch
- Stainless steel sensor contacts
- Easy to install, portable and safe!
- Compact design (3-1/4" x 2-1/4" [8.3 x 5.7 cm])
- No adjustments needed
- Solid state electronic components
- 5' (1.5 m) of lead wire
- 12-month limited warranty
- AC power adapter capability. Requires Class 2 transformer, Input: 120 VAC/60 Hz, output: 4.5 VDC/150 mA, tip positive, type B plug. (Not included, but available at most electronics stores)

Flexible sensor wire allows this alert to be used in many applications. Alerts you of overflowing:

- · Sump pump · Toilets · Broken pipes
- Dishwashers or washing machines Laundry sinks
- Air conditioning pans Bath tubs or hot tubs



Electrical Alternator Col

For Duplex Installations

An electrical alternator is used on a duplex pump application whe operational in the event the water level continues to rise. The bu sound either when the second pump becomes operational with a 3 or plumber for correct sizing, system. All electrical systems must be installed by a qualified ele Section 430-71 though 430-113, plus any others that apply).

These are example product specifications and are for reference ONLY, as equals may be accepted.

An electrical alternator is used on a duplex pump application whe protection in residential or commercial applications. With one pum Please consult with your engineer piping and implementation.

SPECIFICATIONS:

- Hand-off-auto toggle switch for each pump
- Green pump run pilot light for each pump
- Alarm test and silence switches
- Red pilot light (NEMA1 only) and audible alarm with 83 to 85 decibel rating for a high-
- Red alarm beacon included with NEMA 4x enclosure
- Auxiliary dry contact
- High water alarm
- Single phase circuit breaker for each pump
- Three phase motor protective switch with overload protection
- Magnetic starter for each pump
- Alternating mechanism
- Numbered terminal strip for connecting pumps and variable level float switches
- NEMA 1 general purpose or NEMA 4x - watertight enclosures available
- Integral auxiliary terminal board connections (dry contact) for remote alarm devices
- 3 or 4 variable level float switch control operation
- Three 20' (6 m) float switches included with single phase panels
- Off-the-shelf components provide easy field maintenance and repair
- Float switches not included with three phase panels





Electrical Alternator Co

These are example product specifications and are for reference ONLY, as equals may be accepted.

Please consult with your engineer or plumber for correct sizing, piping and implementation.

		odoo oc	on oant w
CC	ONTROL PANELS USED WIT	nlumbe	ar for co
	NEMA 1 ENCLOSURE WITH :		
Order No.	Dimensions HxWxD in (cn	oing and	d implei
10-1039	12" x 10" x 6" (30 x 25 x 15 c	. .	
10-1040	12" x 10" x 6" (30 x 25 x 15 cm)	115	15-20
10-0092*	12" x 10" x 6" (30 x 25 x 15 cm)	115/200/230	0-20
	NEMA 4X ENCLOSURE WITH 20' (6	6 m) FLOAT SWIT	СН
10-1041	12" x 10" x 6" (30 x 25 x 15 cm)	115	7-15
10-1042	12" x 10" x 6" (30 x 25 x 15 cm)	115	15-20
10-1043	12" x 10" x 6" (30 x 25 x 15 cm)	115/200/230	0-7
10-1044	12" x 10" x 6" (30 x 25 x 15 cm)	115/200/230	7-15
10-1045	12" x 10" x 6" (30 x 25 x 15 cm)	115/200/230	15-20
10-1046	12" x 10" x 6" (30 x 25 x 15 cm)	115/200/230	20-30
10-0093*	12" x 10" x 6" (30 x 25 x 15 cm)	115/200/230	0-20
*Branch circu	it protection provided by installing ele	ctrician.	

CONTROL PANELS USED WITH THREE PHASE PUMPS										
	NEMA 4X ENCLOSURE (Float Switches not included)									
Order No.	Dimensions HxWxD in (cm)	Volts*	Amp Range							
10-1102	14" x 12" x 6" (36 x 30 x 15 cm)	200/230/460	1.0-1.6							
10-1104	14" x 12" x 6" (36 x 30 x 15 cm)	200/230/460	1.6-2.5							
10-1106	14" x 12" x 6" (36 x 30 x 15 cm)	200/230/460	2.5-4.0							
10-1108	14" x 12" x 6" (36 x 30 x 15 cm)	200/230/460	4.0-6.3							
10-1110	14" x 12" x 6" (36 x 30 x 15 cm)	200/230/460	6.3-10.0							
10-1111	14" x 12" x 6" (36 x 30 x 15 cm)	200/230/460	9.0-14.0							
10-1112	14" x 12" x 6" (36 x 30 x 15 cm)	200/230/460	13.0-18.0							
10-1114	14" x 12" x 6" (36 x 30 x 15 cm)	200/230/460	17.0-23.0							
10-1115	14" x 12" x 6" (36 x 30 x 15 cm)	200/230/460	20.0-25.0							
10-1183	14" x 12" x 6" (36 x 30 x 15 cm)	200/208	23.0-32.0							
10-1154	14" x 12" x 6" (36 x 30 x 15 cm)	575	1.6-2.5							
10-1156	14" x 12" x 6" (36 x 30 x 15 cm)	575	2.5-4.0							
10-1158	14" x 12" x 6" (36 x 30 x 15 cm)	575	4.0-6.3							
*Three phase	panel has multi-tap transformer with s	secondary fusing.								

NOTE: All variable level float switches in this section are mechanically activated and do not contain mercury.

NOTE: 600 and X600 Series single phase pumps require special panels that include start components. See Selection Guide FM1228 and FM1705 for correct panel selection.

Electrical Simplex Conti

An electrical control panel is used on a simplex pump application added protection in residential or commercial applications. A cc pump. The built-in alarm system, a standard feature, will activate Please consult with your engineer systems must be installed by a qualified electrician and according 430-113, plus any others that apply).

Single Phase Control Panel

SPECIFICATIONS:

- 115-200-230 Volts
- **Dead front panel**
- Complete with (3) 20' (6 m) control float switches
- Clear inner door (10-0125 only)
- **Equipment disconnect** (10-0125 only)
- Motor contactor (all models except 10-1019 and 10-1023)
- NEMA 4X watertight enclosure with lockable latch
- Top-mounted alarm light
- Alarm horn provides audio warning of alarm condition (83 to 85 decibel rating)
- Pump run indicator light
- Horn silence and alarm test toggle switches
- **HOA** switch
- Dry auxiliary contact (not available in plug-in panels)

THREE PHASE SIMPLEX PUMP CONTROL PANELS									
Model	Dimensions HxWxD in (cm)	Volts	Amp Range						
10-1074	12" x 10"x 6" (30 x 25 x 15 cm)	200/230/460	1.0 - 1.6						
10-1076	12" x 10" x 6" (30 x 25 x 15 cm)	200/230/460	1.6 - 2.5						
10-1078	12" x 10" x 6" (30 x 25 x 15 cm)	200/230/460	2.5 - 4.0						
10-1080	12" x 10" x 6" (30 x 25 x 15 cm)	200/230/460	4.0 - 6.3						
10-1082	12" x 10" x 6" (30 x 25 x 15 cm)	200/230/460	6.0 - 10.0						
10-1083	12" x 10" x 6" (30 x 25 x 15 cm)	200/230/460	9.0 - 14.0						
10-1084	12" x 10" x 6" (30 x 25 x 15 cm)	200/230/460	13.0 - 18.0						
10-1086	12" x 10" x 6" (30 x 25 x 15 cm)	200/230/460	17.0 - 23.0						
10-1132	12" x 10" x 6" (30 x 25 x 15 cm)	575	1.6 - 2.5						
10-1134	12" x 10" x 6" (30 x 25 x 15 cm)	575	2.5 - 4.0						
10-1136	12" x 10" x 6" (30 x 25 x 15 cm)	575	4.0 - 6.3						

These are example product specifications and are for reference ONLY, as equals may be accepted.

or plumber for correct sizing, piping and implementation.

(UL)_{US LISTED}

SPECIFICATIONS:

- 115V (10-1019) or 230V (10-1023)
- NEMA 4X enclosure with hinged cover
- Corded plug for use with piggyback pump switch
- Alarm horn (83 to 85 decibel rating)
- **Terminal strip**
- Horn silence switch to turn alarm on or off
- Alarm float only

Three Phase

SPECIFICATIONS:

- 200-230-460-575 Volts
- NEMA 4X watertight enclosure with lockable latch
- Hand-off-auto toggle switch
- Green pump run light
- Alarm test & silence switches
- Red alarm beacon and audible alarm for a high water condition (83 to 85 decibel rating)
- Motor protection switch with overload protection
- Magnetic starter
- Numbered terminal strip for connecting pumps and variable level float switches
- Dry auxiliary contacts for remote alarm devices
- Three float operation (floats not included see FM0526)
- Off-the-shelf components provide easy field maintenance and repair

	SINGLE PHASE SIMPLEX PUMP CONTROL/ALARM SYSTEM										
Model #	Volts	Dimensions HxWxD in (cm)	Amp Range	Float switches included	Features						
10-1019	115V	8" x 6" x 4" (20 x 15 x 10 cm)	0-15	Alarm float only	Plug-In						
10-1023	230V	8" x 6" x 4" (20 x 15 x 10 cm)	0-15	Alarm float only	Plug-In						
10-1036	115V, 200-230V	8" x 6" x 4" (20 x 15 x 10 cm)	0-7	Three 20' (6 m) control floats	Circuit breaker disconnect						
10-1037	115V, 200-230V	8" x 6" x 4" (20 x 15 x 10 cm)	7-15	Three 20' (6 m) control floats	Circuit breaker disconnect						
10-1038	115V, 200-230V	8" x 6" x 4" (20 x 15 x 10 cm)	15-20	Three 20' (6 m) control floats	Circuit breaker disconnect						
10-0125*	115V, 200-230V	10" x 8" x 4" (25 x 20 x 10 cm)	0-20	Three 20' (6 m) control floats	Equipment disconnect						
* 10-0125	Branch Circuit Pro	tection provided by the installin	g electricia	an.							

Proof Pumps

Simplex and Duplex with Intrinsically Safe Relays

as a hazardous duty location. Lift stations in some regions fa classification. The intrinsically-safe panel, in conjunction with an explosionproof pump, will provide a system that will not allow ignition of explosive gases. The purpose of the control panel is to cycle a pump automatically. Each panel comes standard with pump run light(s), a high water audible and

visual alarm, seal fail indicator(s), and a UL Listing. All panels come standard

with a NEMA 4X rating for indoor or outdoor use.

These are example product specifications and are for Control Panels for Explanation of the control Panels for Explanation o be accepted.

Please consult with your engineer or plumber for correct sizing, These intrinsically-safe control panels are used on pump applica piping and implementation.



These panels MUST NOT be in the space classified as needing explosion-proof equipment. Special fittings that either prevent the passage of hot gases, in the case of an explosion in a Class I area, or the passage of combustible dust, fibers, or flyings in a Class II or III area (NEC 501-5 and 502-5) are required. A qualified electrician must install all electrical systems. National Electrical Code (NEC) Articles 500 through 503 explain in detail the requirements for the installation of wiring or electrical equipment in hazardous locations. These articles, along with other applicable regulations, local governing inspection authorities, insurance representatives, and qualified engineering/technical assistance, should be your guides to the installation of wiring or electrical equipment in any hazardous or potentially hazardous location.

SPECIFICATIONS:

- Intrinsically-safe relays
- NEMA 4X enclosure
- Top-mounted alarm light
- Hands-off-auto toggle switch for each pump
- **UL** Listed
- Alarm horn with silence switch
- Magnetic motor contactor
- Lockable Latch
- Auxiliary dry contact/high water alarm
- Circuit breaker pump disconnect
- 3 or 4 variable float switch control operation
- Off-the-shelf components provide for relatively easy field maintenance and repair
- Green pump run pilot light for each pump
- Seal fail indicator light(s)
- Thermal cutouts for 3 phase
- Duplex only lead/lag alternating circuit





Tested to UL Standard UL 508

STANDARD ENCLOSURE DIMENSIONS								
Panel	Phase	Dimensions (HxWxD)						
Simplex	1	16" x 14" x 6" (41 x 36 x 15 cm)						
Duplex	1	16" x 14" x 6" (41 x 36 x 15 cm)						
Simplex	3	16" x 14" x 6" (41 x 36 x 15 cm)						
Duplex	3	16" x 14" x 6" (41 x 36 x 15 cm)						

Products may not be exactly as pictured.

Economy Junction Box (Field Assemble be accepted.

PVC plastic box with removable cover for use in sewage, effluent, do 10 x 5 cm) and is field-drilled for maximum flexibility in each instal **SPECIFICATIONS:**

- 10-0770-Box includes 2 UF cord seals for 12 or 14 gage UF cable and 3 round cord seals for 16-3, 16-2, 18-3, or 18-2 SO
- 10-0776-Box includes one 3/4" PVC conduit adapter and 3 round cord seals for 16-3, 16-2, 18-3, 18-2 SO type cords
- 10-0777-Box includes one 3/4" PVC conduit adapter and 4 round cords seals for 16-3, 16-2, 18-3, 18-2 SO type cords
- 10-0778-Box includes one 3/4" PVC conduit adapter and 5 round cord seals for 16-3, 16-2, 18-3, 18-2 SO type cords

These are example product specifications and are for Nema-4X Junction-box reference ONLY, as equals may

> Please consult with your engineer or plumber for correct sizing, piping and implementation.



Sewage/Waste Junction Boxes

NEMA-4X Junction Boxes are electrical enclosures that are watertight, dust-tight, and corrosion resistant. Boxes are completely assembled with cord seals and terminal strip for easy field wiring.

Pump Model	Type	LxWxH	Cord Grips	Part No.
611, 621, 631, 641, 651, 661 (under 20 Amps)	Simplex	6" x 6" x 4-3/8"	1 each-Pump 3 each-Floats	10-0985
	Duplex	8" x 8" x 4-1/2"	2 each-Pump 4 each-Floats	10-1015
651, 661 (20 Amps & up)	Simplex	6" x 6" x 4-3/8"	1 each-Pump 3 each-Floats	10-0987
	Duplex	8" x 8" x 4-1/2"	2 each-Pump 4 each-Floats	10-1016

Qwik-Box Pump Control and Alarm

The Qwik-Box is a junction box designed for easy hookup of pumps and alarm systems. It is used in septic effluent, sewage, or dewatering applications, and requires a connection outside the building or residence. The Qwik-Box eliminates the need for junction wiring boxes inside sewage and septic tanks, and consists of UL listed components.

SPECIFICATIONS:

- · No need to cut off plugs
- Sealed watertight enclosure
- Available in 115 Volt or 230 Volt design
- Corrosion-resistant PVC construction
- Easy hookup of indoor alarm with terminal strip exposed for low voltage wiring
- Rated for NEMA 4X
- Water-tight rubber cord seal for pump and switch cables
- Optional indoor tank alert a larm with silence switch and LED indicator
- Installation and wiring instructions included
- Meets NEC requirements for a disconnect

See FM1420 for further information.

Starter Kits

A starter kit is required for all single phase model 611, 621, 63 phase capacitors and relay required to run the pump. These com or plumber for correct sizing,

These are example product specifications and are for Nema-4X Junction-box reference ONLY, as equals may be accepted.

Please consult with your engineer implementation.

Starter Kit P/N	🗠 piping and
10-0914	61
	10/1/0/)
10-2221	611/621 (after 10/1/07)
10-0915	631/641
10-1434	651

Deluxe Junction Box(Factory Assembled)

High-impact, corrosion-resistant, weatherproof thermoplastic enclosure with flexible PVC gasket and brass screws. Preassembled at the factory for convenience and ease of installation.





DELUXE (Factory Assembled) Pump Model	Type	LxWxH	Hub Size	Cord Grips	Part No.
51, 53, 55, 57, 59, 98, 137, 139, 140, 142, 151,152, 153, 161 (except 115 V), 163 (except 115 V), 165, 185, 186 (3 phase),	Simplex	4" x 4" x 4"	3/4"	4 small & 1 plug	10-1398
188 (3 phase), 189 (460 & 575V), 264, 266, 267, 268, 270, 282, 284, 293, 294 (3 phase), 295 (460V & 575V only), 404	Simplex	4" x 4" x 4"	1-1/2"	4 small & 1 plug	10-1399
(230/460/575V 3 phase), 405 (230/460/575V 3 phase) and all effluent STEP Systems.	Simplex	6" x 6" x 4"	1-1/2"	4 small & 1 plug	10-1402
	Simplex/ Duplex	6" x 6" x 4"	1"	5 small & 1 plug	10-1401
	Duplex	6" x 6" x 4"	1"	6 small & 1 plug	10-1633
	Duplex	6" x 6" x 4"	2"	5 small & 1 plug	10-1403
161 (115 V), 163 (115 V), 186 (single phase), 188 (single phase), 189 (200 & 230 V), 191, 292, 294 (single phase),	Simplex	6" x 6" x 4"	1-1/2"	3 small, 1 large & 1 plug	10-1404
295 (200 & 230 V), 404 (single phase & 200 V 3 phase), 405 (single phase & 200 V 3 phase).	Duplex	6" x 6" x 4"	2"	4 small, 2 large & 1 plug	10-1405

Note: Small cord grips are for 16 ga. and 18 ga. cable. Large cord grips are for 12 ga. 4 conductor cable and 14 ga. 4 conductor cable.

Z-Rail® Threaded Rail Systems 1-1/4" - 3" NPT Discharge Pumps

SPECIFICATIONS:

- Sewage, storm water, effluent and grinder pump systems
- For use in concrete, steel, or fiberglass tanks
- Allows for removal of pumps from ground level
- No confined space entry to service pump
- No pull rods or hold down rods
- Disconnect fitting with positive machine fit and o-ring provides a reliable seal
- Seals up to 370' TDH (160 psi) and supports a weight up to 300 lbs
- Guide rails direct the pump to and from the disconnect fitting. Systems are supplied complete with disconnect fitting, guide plate, rail guide, and upper rail support bracket
- All systems use 3/4" schedule 40 pipe rails (not included)

These are example product specifications and are for Disconnect & Rail Syste reference ONLY, as equals may be accepted.

Please consult with your engineer or plumber for correct sizing, piping and implementation.



2" Z-Rail® unit shown

3" & 4" Flanged Rail Systems **Horizontal Discharge**

SPECIFICATIONS:

- For 600 and X600 Series solids-handling pumps
- For basins of any depth
- Cast iron construction with stainless steel hardware
- Easy engagement and disengagement of pump from ground level
- Suitable for most horizontal discharge pumps having a 3" or 4" ANSI flange
- Seals up to 100' TDH (43.9 psi) and supports a weight up to 500 lbs
- Includes base elbow, pump adaptor plate, sealing gasket, rail guide and upper rail support
- All systems use 2" schedule 40 rail pipes (not included)

4" Non-sparking unit shown

EZ Pull Quick Disconnect



The EZ-Pull quick disconnect is a convenient accessory to use when installing or removing a pump from a tank.

Features

- Two-piece tapered male and female connection that locks itself into place when sliding the two pieces together
- · Injection molded, glass filled thermoplastic with an o-ring which provides a watertight seal even under high head conditions
- Available in 1-1/4", 1-1/2" and 2" FPT

Disconnect Only 1-1/4" - 2" Discharge

SPECIFICATIONS:

- Brass or thermoplastic
- Economical, reduces time and cost of removing pump
- Safety: keeps personnel out of pits & out of contact with contaminants
- Used for shallow systems where guide rails are not necessary (pull rod not included)



These are example product specifications and are for reference ONLY, as equals may be accepted.

Please consult with your engineer or plumber for correct sizing, piping and implementation.

ABOUT THE ZOELLER FAN.....

Founded in 1939, Zoeller Company is one of the oldest independently-owned professional pump manufacturers in North America. Headquartered in Louisville, Kentucky USA, Zoeller has over 800 employees worldwide and close to 600,000 sq. ft. of manufacturing facilities from our seven operations in North America and Asia.

Zoeller Company has established itself as an innovative leader in pumping equipment and water treatment systems by continuous research and development. The quality of our products is demonstrated by UL, CSA, CE, and NSF listings as well as continued growth throughout the United States, Canada, Mexico, and over 40 other countries around the globe. The company has also expanded to include five brands, which have become the foundation of Zoeller.



The original Zoeller product line now resides in Zoeller Pump Company, which offers a broad range of submersible pumps from fractional to 7-1/2 HP for residential and commercial sump, effluent, dewatering and grinding applications.

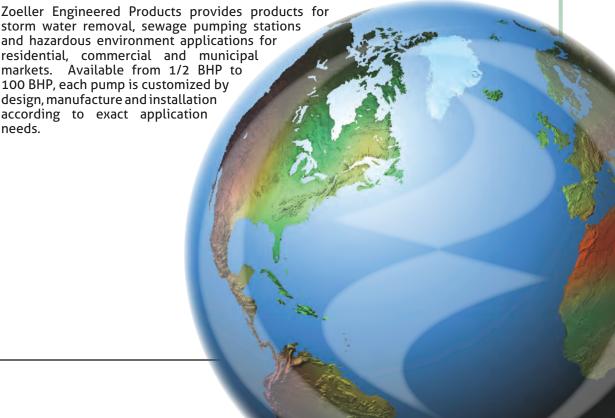


Flint & Walling, founded in 1866 in Kendallville, Indiana USA, is the only pump company in the U. S. to manufacture its own motor for jet and centrifugal pumps. This product line specializes in deep well pumps that range from 5 GPM to 1,000 GPM, as well as centrifugal, jet, booster, and submersible pumps up to 7-1/2 HP.



Founded in 1952, Wolf Pump is a manufacturer of submersible turbine pumps located in Abernathy, Texas. Wolf currently produces 4" to 8" pumps with capacities ranging from 35 to 1000 GPM. These pumps are known for their efficiency and durability in demanding water applications including irrigation, municipal water supplies, dewatering applications, dairy production, mining, the oil and gas industries, aquaculture, and more.





Your Peace of Mind is Our Top Priority®

Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.



C22.2 No. 108

MAIL TO: P.O. BOX 1634 (502) 778-2731 • 1 (800) 92

These are example product specifications and are for reference ONLY, as equals may Zoeller Family o be accepted.

SHIP TO 37 0 37 0 4 1 (200) 0 7 Please consult with your engineer or plumber for correct sizing, piping and implementation.

COMPARE THESE FEATURES

- Non-clogging vortex impeller.
- Durable cast construction. Cast iron switch case, motor and pump housing, base and impeller. No sheet metal parts to rust or corrode. All cast iron class 30 30000# tensile strength.
- Stainless steel screws, bolts, float rod, handle, guard and arm and seal assembly.
- Shaft Seal Carbon & ceramic rotary face seal, with stainless steel wetted parts.
- UL Listed 3-wire neoprene cord and plug. 10 ft. standard for automatic. 15 ft. standard for nonautomatic.
- Upper and lower ball bearing running in a bath of oil.
- Maximum temperature for sewage or dewatering 130°F (54°C).
- Motor 60 Hz, 1750 RPM, oil-filled, hermetically sealed, automatic reset thermal overload protected (1 Ph and Auto 3 Ph).
- All models are available in 2" or 3" discharge.
- All models pass 2 inch spherical solids.
- Automatic units available with float operated, submersible (NEMA 6) mechanical switch. Available in both 1 and 3 Phase Units.**
- On point 151/4", Off point 51/4".
- Corrosion resistant powder coated epoxy finish.
- Major width 13 9/16". Major height 19 9/16". (Single seal pumps)

MODELS 4282-4284 DOUBLE SEAL PUMPS (nonauto only)

- Protects motor from seal leaks.
- Improved bearing lubrication.
- Helps eliminate seal and bearing damage from dry runs.
- Major width 13 ⁹/₁₆". Height 21 ⁷/₁₆".

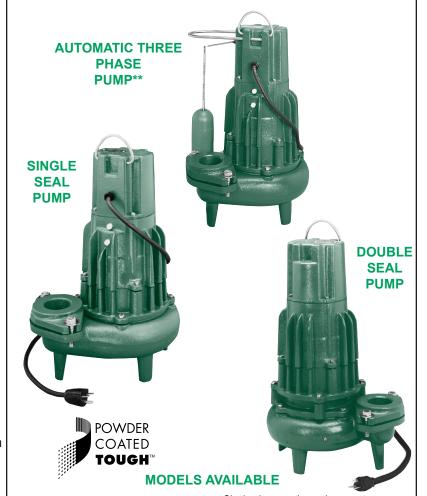
NOTE: The sizing of effluent systems normally requires variable level float(s) controls and properly sized basins to achieve required pumping cycles or dosing timers with nonautomatic pumps.

(For Pump Prefix Identification see News & Views 0052)

WASTE-MATE"

SEWAGE

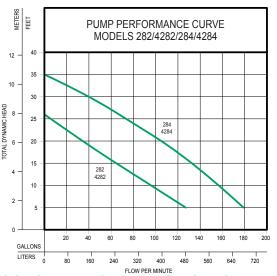
OR DEWATERING PUMP 2" OR 3" FLANGED DISCHARGE • PASSES 2" SOLIDS



- Automatic or Nonautomatic with single seal
 Single phase or three phase motors
- Nonautomatic with double seals
- 2" or 3" discharge.

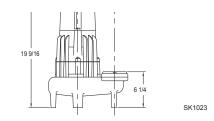
- avilable.
- · See selection chart for specifications or specific models.

*NOTE: No UL Listing or CSA Certification for Extra Duty (ED) pumps. See back page for UL & CSA Listings.
**THREE PHASE AUTOMATIC UNITS AVAILABLE IN 230V SINGLE SEAL ONLY.

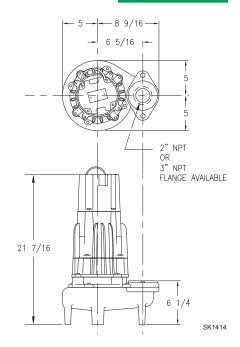


These are example product specifications and are for reference ONLY, as equals may be accepted.

Please consult with your engineer or plumber for correct sizing, piping and implementation.



Double Seal Design Weight 88-91 lbs.



SELECTION GUIDE

- Integral float operated mechanical switch, no external control required.
- For automatic use single piggyback variable level float switch or double piggyback variable level float switch. Refer to FM0477.
- 3. See FM1228 for correct model of simplex control panel.
- See FM0712 for correct model of duplex control panel.

▲ CAUTION

All installation of controls, protection devices and wiring should be done by a qualified licensed electrician. All electrical and safety codes should be followed including the most recent National Electric Code (NEC) and the Occupational Safety and Health Act (OSHA).

CONSULT FACTORY FOR SPECIAL APPLICATIONS

Three phase pumps are available in 200V, 230V, 460V, or 575V. 230V three phase is available in automatic
and nonautomatic models.

009927A

- Electrical alternators, for duplex systems, are available and supplied with a high water alarm, refer to FM0486.
- Simplex Panel with high water alarm, refer to FM1596.
- Variable level control switches are available for controlling single and three phase systems.
- Double piggyback variable level float switches are available for variable level long cycle controls.
- Long cords are available in lengths or 25 35 50 feet.
- Simplex and duplex basins are available.
- Refer to FM1922 and FM0806 for temperatures over 130°F.

SPECIFICATIONS									SELECTION	Listin	gs
Single Seal Model	Double Seal Model	Volt	Phase	Mode	Amps	НР	Cord Length	Simplex	Duplex	cCSAus	UL
M282		115	1Ph	Auto	10.3	1/2	10	1		Y	Υ
N282	N4282	115	1Ph	Non	10.3	1/2	15	2 or 3	4	Y	Υ
D282		230	1Ph	Auto	5.0	1/2	10	1		Y	Υ
E282	E4282	230	1Ph	Non	5.0	1/2	15	2 or 3	4	Y	Υ
* H282		200	1Ph	Auto	6.1	1/2	10	1		Y	N
* 1282	* I4282	200	1Ph	Non	6.1	1/2	15	3	4	Y	N
* J282	* J4282	200	3Ph	Non	3.6	1/2	15	3	4	Y	Υ
* F282	* F4282	230	3Ph	Non	3.0	1/2	15	3	4	Y	Υ
* CF282		230	3Ph	Auto	3.0	1/2	15	1		N	Υ
* G282	* G4282	460	3Ph	Non	1.7	1/2	15	3	4	Y	Υ
* BA282	* BA4282	575	3Ph	Non	1.4	1/2	15	3	4	Y	N
D284		230	1Ph	Auto	8.9	1	10	1		Y	Υ
E284	E4284	230	1Ph	Non	8.9	1	15	2 or 3	4	Y	Υ
* H284		200	1Ph	Auto	9.3	1	10	1		Y	N
* 1284	* 14284	200	1Ph	Non	9.3	1	15	3	4	Y	N
* J284	* J4284	200	3Ph	Non	5.5	1	15	3	4	Y	Υ
* F284	* F4284	230	3Ph	Non	5.0	1	15	3	4	Y	Υ
* CF284		230	3Ph	Auto	5.0	1	15	1		N	Υ
* G284	* G4284	460	3Ph	Non	2.6	1	15	3	4	Y	Υ
* BA284	* BA4284	575	3Ph	Non	2.2	1	15	3	4	Y	N

* No Molded Plug

For information on additional Zoeller products refer to catalog on Piggyback Variable Level Float Switches, FM0477; Electrical Alternator, FM0486; Sump/Sewage Basins, FM0487; Simplex Pump Control, FM1596; Alarm Systems, FM0732; and Disconnect/Rail Systems, FM0787.

RESERVE POWERED DESIGN

SEWAGE

SUBMERSIBLE GRINDER PUMP

Cast Iron

Model 2701-0005 1 HP 48 GPM

- Stainless steel cutter with shredding ring tears up flushable solids
- Rugged 115V, 60Hz motor
- Thermal overload protects against overheating
- 1-1/4-in, discharge for economical installation
- Can replace traditional sewage pumps when pumping to a pressurized sewer main
- Designed to pump long distances (750 feet or more) and high lifts (minimum of 30 feet)

These are example product specifications and are for reference ONLY, as equals may be accepted.

Please consult with your engineer or plumber for correct sizing, piping and implementation.













PERFORMANCE

DISCHARGE HEIGHT ABOVE PUMPING LEVEL (LIFT)							DIMENSIONS	
	0 FT.	10 FT.	20 FT.	30 FT.	40 FT.	WIN	HIIN	
GALLONS PER MINUTE	48	42	36	28	16	10-1/4	17	
LITERS PER MINUTE	182	159	136	106	61	10-1/4	17	



Product Specification

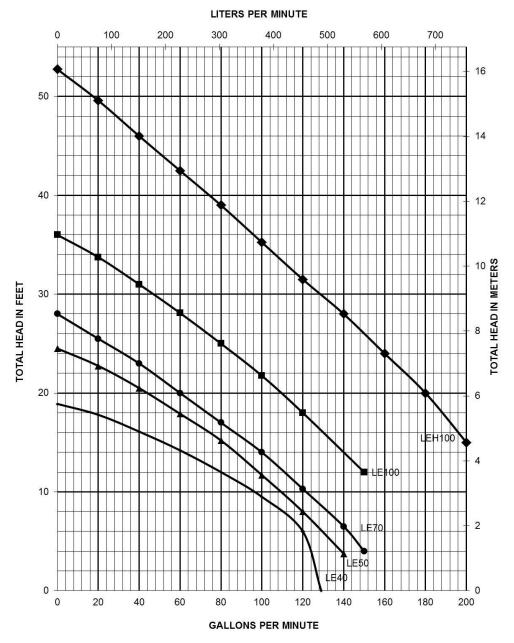
These are example product specifications and are for reference ONLY, as equals may be accepted.

Please consult with your engineer or plumber for correct sizing, piping and implementation.

P380-Series

Submersible Sewage Simplex Package







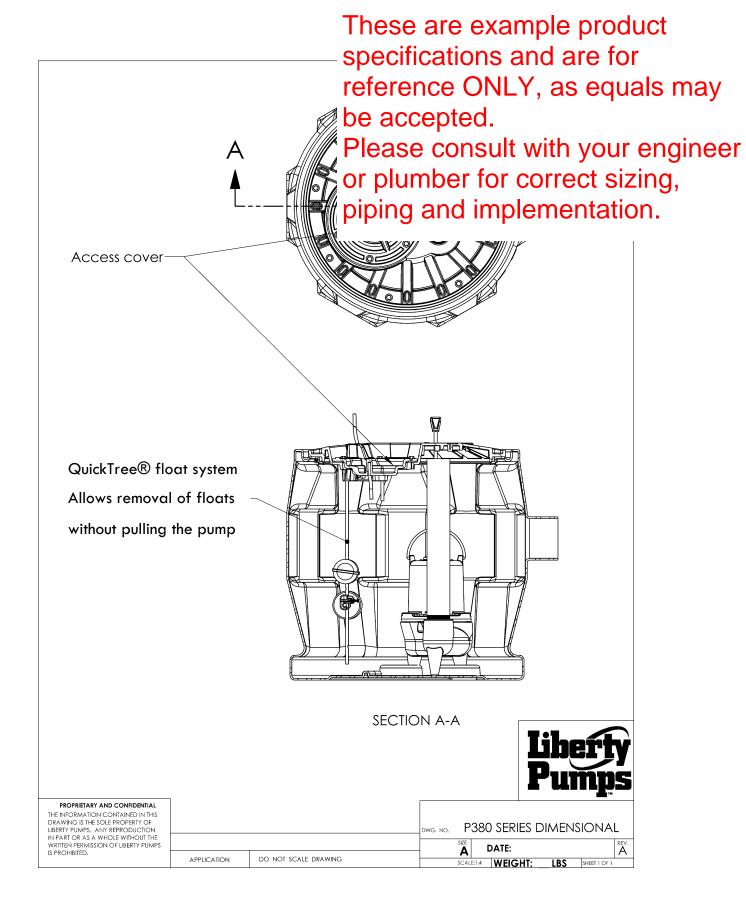
P380-Series Dimensional Data

reference ONLY, as equals may be accepted. Please consult with your engineer or plumber for correct sizing, Separate access cover piping and implementation. Injection molded pólypropylene Cover 2or 3" NPT threads Rotationally Molded polyethylene basinfor both discharge and vent 24.00 Ø 4.50 \emptyset 24.38 PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LIBERTY PUMPS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LIBERTY PUMPS IS PROHIBITED. P380 SERIES DIMENSIONAL DATE: APPLICATION DO NOT SCALE DRAWING SCALE:1:4 WEIGHT: LBS SHEET 1 OF 1

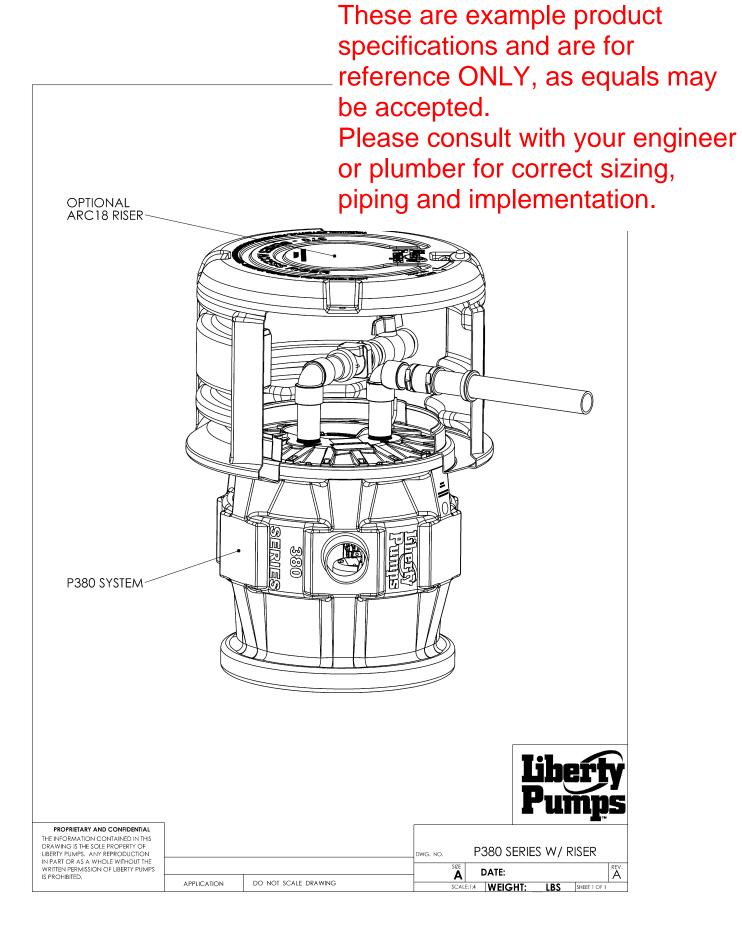
These are example product

specifications and are for











specifications and are for reference ONLY, as equals may be accepted. Please consult with your engineer or plumber for correct sizing, piping and implementation. **OPTIONAL** 8" BASIN EXTENSION 8.0 32.04 14.75 PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LIBERTY PUMPS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LIBERTY PUMPS IS PROHIBITED. P380 SERIES W/ EXTENSION DO NOT SCALE DRAWING SCALE:1:4 WEIGHT: LBS SHEET 1 OF 1

These are example product



P380-Series Electrical Data

						refer	ence ON	ILY, as	s equa	ls may
MODEL	HP	VOLTAGE	PHASE	SF	I AMPS	be a	ccepted.			•
P382LE41	4/10	115	1	1.00	12	Pleas	se consu	iit with	your e	engineei
P382LE51	1/2	115	1	1.00	12	or plu	umber fo	rcorre	ot cizi	0.0
P382LE52	1/2	208-230	1	1.00						
P382LE71	3/4	115	1	1.00	12	ninin	g and im	nleme	entation	1
P382LE72	3/4	208-230	1	1.00	6	Pipiri	g and in	picine	illatioi	••
P382LE102	1	208-230	1	1.00	8		100 0 221 1	ت ا	l -	'
P382LEH102	1	208-230	1	1.00	12	30	105°C 221°F	В	2"	YES
P383LE41	4/10	115	1	1.00	12	22.5	105°C 221°F	В	3"	YES
P383LE51	1/2	115	1	1.00	12	22.5	105°C 221°F	В	3"	YES
P383LE52	1/2	208-230	1	1.00	6.8	12	105°C 221°F	В	3"	YES
P383LE71	3/4	115	1	1.00	12	28	105°C 221°F	В	3"	YES
P383LE72	3/4	208-230	1	1.00	6	13	105°C 221°F	В	3"	YES
P383LE102	1	208-230	1	1.00	8	21	105°C 221°F	В	3"	YES
P383LEH102	1	208-230	1	1.00	12	30	105°C 221°F	В	3"	YES

These are example product

specifications and are for

P380-Series Technical Data

TANK	
TANK	POLYETHYLENE *
COVER	POLYPROPYLENE
GUIDE RAIL	NONE – PUMPS PULL OUT WITH COVER
INLET HUB	INCORPORATED INTO TANK
DISCHARGE PIPING	SCHEDULE 80 PVC
CONTROLS	PIGGY BACK FLOATS
IMPELLER	SEE INDIVIDUAL PUMP MODELS SPEC SHEET
SOLIDS HANDLING SIZE	SEE INDIVIDUAL PUMP MODELS SPEC SHEET
PAINT	SEE INDIVIDUAL PUMP MODELS SPEC SHEET
MAX LIQUID TEMP	SEE INDIVIDUAL PUMP MODELS SPEC SHEET
MAX STATOR TEMP	SEE INDIVIDUAL PUMP MODELS SPEC SHEET
THERMAL OVERLOAD	SEE INDIVIDUAL PUMP MODELS SPEC SHEET
POWER CORD TYPE	SEE INDIVIDUAL PUMP MODELS SPEC SHEET
MOTOR HOUSING	SEE INDIVIDUAL PUMP MODELS SPEC SHEET
VOLUTE	SEE INDIVIDUAL PUMP MODELS SPEC SHEET
SHAFT	SEE INDIVIDUAL PUMP MODELS SPEC SHEET
HARDWARE	SEE INDIVIDUAL PUMP MODELS SPEC SHEET
ORINGS	SEE INDIVIDUAL PUMP MODELS SPEC SHEET
MECHANICAL SEAL	SEE INDIVIDUAL PUMP MODELS SPEC SHEET
MIN BEARING LIFE	SEE INDIVIDUAL PUMP MODELS SPEC SHEET

*XL MODELS UTILIZE A UPC LISTED POLYETHYLENE BASIN WHICH MEETS IAPMO PS52 10' STACK TEST



These are example product specifications and are for reference ONLY, as equals may be accepted.

Please consult with your engineer or plumber for correct sizing,

piping and implementation.

P380-Series Specifications

See individual pump specification for

WARRANTY

Standard limited warranty shall be 3 years.

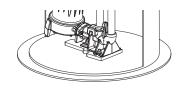




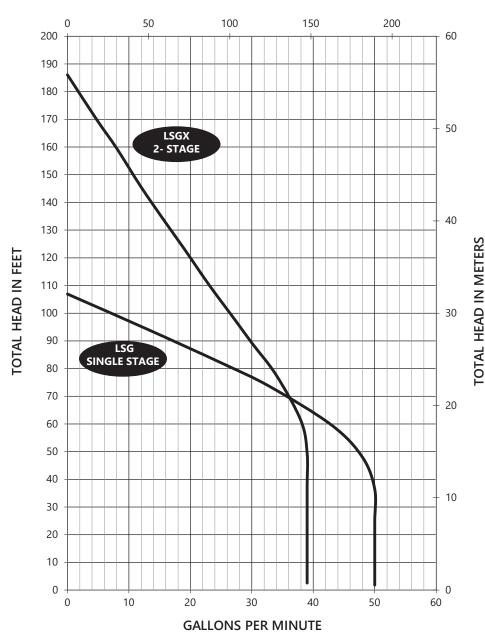
3036LSG/LSGX-Series Omnivore® 2 HP Simplex G

These are example product specifications and are for reference ONLY, as equals may be accepted.

Pump Specificatio Please consult with your engineer or plumber for correct sizing, piping and implementation.



LITERS PER MINUTE



ATTENTION

For pressure sewer applications, verify a Redundant Check Valve Assembly (curb stop and check valve) is installed between the pump discharge and the street main, as close to the public right-of-way as possible, on all installations to protect from system pressures.

3036LSG/LSGX-Series Dimensional Data

specifications and are for reference ONLY, as equals may be accepted. Please consult with your engineer or plumber for correct sizing, piping and implementation. 8-1/16" [20.5 cm] **OUTDOOR** WATER ALARM **115 VOLT** Ø36-1/2" [92.7 cm] [18.4 cm] JB230 JUNCTION BOX WITH 6-20P 230 VOLT **RECEPTACLE** 12" [30.5 cm] 4" FIBERGLASS **INLET HUB AND FERNCO SEAL** ANTI-FLOTATION COLLAR Ø30" [76.2 cm] **INSIDE DIAMETER** Ø36" [91.4 cm] PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LIBERTY PUMPS INC. ANY REPRODUCTION 3036 SERIES DIMENSIONAL IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LIBERTY PUMPS INC. IS PROHIBITED. DO NOT SCALE DRAWING

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3036LSG/LSGX-Series Dimensional Data

reference ONLY, as equals may be accepted. Please consult with your engineer or plumber for correct sizing, piping and implementation. 28-3/8" [72 cm] 2" FIBERGLASS **BULKHEAD** COUPLING 10" [25.4 cm] 12" [30.5 cm] 36-7/16"±1" 21" [92.5 cm±3] [53.3 cm] **ALARM** 13" [33 cm] ON/OFF PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LIBERTY PUMPS INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE 3036 SERIES DIMENSIONAL WRITTEN PERMISSION OF LIBERTY PUMPS INC. IS PROHIBITED. DO NOT SCALE DRAWING

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3036LSG/LSGX-Series Dimensional Data

reference ONLY, as equals may be accepted. Please consult with your engineer or plumber for correct sizing, piping and implementation. 6-5/8" 5-1/4" [16.8 cm] [13.3 cm] 1-1/4" UPPER PIPE **STEEL GUIDE BRACKET RAILS** LSG200 OR LSGX200 SERIES GRINDER PUMP 20-7/8" [53 cm] 5-1/4" [13.3 cm] **GR20 GUIDE RAIL** - 9" [22.9 cm] → **DISCONNECTED VIEW** –10" [25.4 cm] — - 19-3/4" [50.2 cm] GR20 GUIDE RAIL BASE PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS **GR20 GUIDE RAIL** DRAWING IS THE SOLE PROPERTY OF LIBERTY PUMPS INC. ANY REPRODUCTION DWG. NO IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LIBERTY PUMPS INC. IS PROHIBITED. DO NOT SCALE DRAWING APPLICATION

These are example product

specifications and are for

3036LSG/LSGX-Series Electrical Data

MODEL	НР	VOLTAGE	PHASE	SF	FULL LOAD AMPS
3036LSG202	2	208/230	1	1.0	15
3036LSGX202	2	208–230	1	1.0	15

These are example product specifications and are for reference ONLY, as equals may be accepted.

Please consult with your engineer or plumber for correct sizing, piping and implementation.

3036LSG/LSGX-Series Technical Data

SYSTEM	TANK	WOUND FIBERGLASS WITH ANTI-FLOTATION FLANGE STANDARD – FIBERGLASS COVER OPTIONAL – STEEL COVER
	CAPACITY	TOTAL BASIN VOLUME – 110 GALLON / 416 LITERS PUMP CYCLE – 21 GALLONS / 79 LITERS
	GUIDE RAIL	STANDARD – SCHEDULE 40 GALVANIZED OPTIONAL – SCHEDULE 40 STAINLESS STEEL
	GUIDE RAIL BASE/DISCONNECT (GR20)	CAST IRON
	INLET HUB	4" WITH FLANGE GASKET AND PIPE SEAL
	DISCHARGE PIPING	SCHEDULE 80 PVC
	JUNCTION BOX	NEMA 4X OUTDOOR WITH 6-20R 230V RECEPTACLE
	ALARM	NEMA 4X OUTDOOR ALARM WITH VISUAL AND AUDIBLE (80 DBI) ALARM
	WEIGHT	264 LBS / 120 KG

	IMPELLER	specifications and are for reference ONLY, as equals may	
PUMP	PAINT	be accepted.	
	MAX LIQUID TEMP	Please consult with your engineer	
	MAX STATOR TEMP	or plumber for correct sizing,	
	THERMAL OVERLOAD	piping and implementation.	
	POWER CORD TYPE	SJOOW	
	MOTOR HOUSING	CLASS 25 CAST IRON	
	VOLUTE	CLASS 25 CAST IRON	
	SHAFT	300 SERIES STAINLESS STEEL	
	HARDWARE	STAINLESS	
	O-RINGS	BUNA-N	
	MECHANICAL SEAL	UNITIZED GRAPHITE IMPREGNATED SILICON CARBIDE	
	MIN BEARING LIFE	50,000 HRS	
	CERTIFICATIONS	SSPMA, cCSAus	
	·		

These are example product

3036LSG/LSGX-Series Specifications				
1.01	GENERAL			
The contractor shall provide labor, material, equipment, and incidentals required to provide (QTY) centrifugal grinder pump systems as specified herein. The pump models covered in this specification are LSG/LSGX-Series single-phase grinder pumps. The pump furnished for this application shall be model as manufactured by Liberty Pumps. 2.01 OPERATING CONDITIONS				
	ubmersible pump shall be rated at 2 hp, volts, 1-phase, 60 Hz, 3450 RPM. The unit shall produce GPM at feet of total dynamic head.			
The submersible pump shall be capable of handling residential and commercial sewage and grinding it to a fine slurry enabling it to be pumped over long distances in pipelines as small as 1.25" in diameter. The LSG-Series single stage submersible pump shall have a shut-off head of 110 feet and a maximum flow of 50 GPM @ 10 feet of total dynamic head. The LSGX-Series 2-stage submersible pump shall have a shut-off head of 185 feet and a maximum flow of 38 GPM @ 10 feet of total dynamic head.				

The pump shall be controlled with a piggyback style on/off float switch.

CONSTRUCTION 3.01

Bergen NY. The castings shall be constructed of class 25 cast be accepted. shall not be considered equal since they do not properly diss cord entry plate with molded pins to conduct electricity elim shall be protected on the lower side with a dual seal arrangen

The upper and lower bearing shall be capable of handling all

These are example product specifications and are for Each centrifugal grinder pump shall be equal to the Control of the

with a Buna-N O-ring. All fasteners exposed to the liquid sha Please consult with your engineer or plumber for correct sizing, The second/main seal shall be a unitized graphite impregnat piping and implementation.

handle the downward axial thrust produced by the impeller and cutters by design of angular contact roller races. The pump housing shall be of the concentric design thereby equalizing the pressure forces inside the housing, which will extend the service life of the seals and bearings. Additionally there shall be no cutwater in the housing volute in order to discourage the entrapment of flowing debris. The pump shall be furnished with a stainless steel handle having a nitrile grip.

ELECTRICAL POWER CORD

The submersible pump shall be supplied with 25 feet of multi-conductor power cord. It shall be cord type SJOOW, capable of continued exposure to the pumped liquid. The power cord shall be sized for the rated full load amps of the pump in accordance with the National Electric Code. The power cable shall not enter the motor housing directly but will conduct electricity to the motor by means of a water tight compression fitting cord plate assembly, with molded pins to conduct electricity. This eliminates the ability for water to enter internally through the cord by means of a damaged or wicking cord.

5.01 **MOTORS**

All motors shall be oil filled, capacitor start/capacitor run, class B insulated NEMA B design, rated for continuous duty. Since air filled motors are not capable of dissipating heat as effectively, they shall not be considered equal. At maximum load, the winding temperature shall not exceed 105°C for model LSG and 135°C for LSGX models (unsubmerged). The pump motor shall have an integral thermal overload switch in the windings for protecting the motor. The capacitor circuit shall be mounted internally in the pump. Single-phase motors shall have an integral solid state starting circuit switch for switching the start winding off.

6.01 BEARINGS AND SHAFT

An upper radial and a lower angular contact ball bearing shall be required. The upper bearing shall be a single ball/race type bearing. The lower bearing shall be an angular contact heavy duty ball/race type bearing, designed to handle axial grinder pump thrust loads. Both bearings shall be permanently lubricated by the oil that fills the motor housing. The bearing system shall be designed to enable proper cutter alignment from shut off head to maximum load at 10 feet of TDH. The motor shaft shall be made of 300 series stainless steel and have a minimum diameter of 0.670".

7.01 **SEALS**

The pump shall have a dual seal arrangement consisting of a lower and upper seal to protect the motor from the pumping liquid. The lower seal shall be fluoroelastomer OR Buna-N molded double lip seal, designed to exclude foreign material away from the main upper seal. The upper seal shall be a unitized graphite impregnated silicon carbide hard face seal with stainless steel housings and spring equal to Crane Type T-6a. The motor plate/housing interface shall be sealed with a Buna-N O-ring.

IMPELLER 8.01

The impeller shall be an investment cast stainless steel impelled seal area. It shall be keyed and bolted to the motor shaft.

9.01 **CUTTER MECHANISM**

The cutter and plate shall consist of 440 stainless steel with a R designed orifices through it, which enable the slurry to flow th stationary cutter shall consist of V shapes to maximize cutting

These are example product specifications and are for reference ONLY, as equals may be accepted. Please consult with your engineer or plumber for correct sizing, piping and implementation.

the rotary cutter. The rotary cutter shall have four (4) blades and be designed with a recessed area behind the cutting edge to prevent the accumulation and binding of any material between rotary cutter and the stationary cutter. The cutting system must incorporate close tolerances for optimum performance. Ring or radial cutters, or those that grind on the outside circumference, shall not be considered equal.

10.01 PRESSURE SEWER APPLICATIONS

A redundant check valve assembly consisting of a curb stop and check valve must be installed between the pump discharge and the street main, as close to the public right-of-way as possible, on all pressure (force main) sewer installations to protect from system pressures. The curb stop valve is necessary to isolate the site from the pressure sewer while the check valve provides redundant protection against potentially detrimental backflow. All valves and fittings should be rated for at least 200 PSI service. See Liberty Pumps line of CSV-Series Curb Stop/Swing Check Valve Assemblies and CK-Series Connection Kit.

11.01 CONTROLS

All units shall be supplied with CSA and UL approved automatic wide angle tilt float switches. The switches shall be equipped with a piggyback style plug that allows the pump to be operated manually without the removal of the pump in the event that a switch becomes inoperable.

12.01 PAINT

The exterior of the casting shall be protected with powder coat paint.

13.01 SUPPORT

The pump shall have cast iron support legs, enabling it to be a freestanding unit. The legs shall be high enough to allow solids and long stringy debris to enter the cutter assembly.

14.01 SERVICEABILITY

Components required for the repair of the pump shall be shipped within a period of 24 hours.

		These are example product			
15.01	FACTORY ASSEMBLED TANK SYSTEMS WITH GU	specifications and are for			
	Factory mounted guide rail system with pump suspend grommets. The Discharge piping shall be schedule 80 shall be wound fiberglass or roto-molded plastic. An Stainless steel guide rail Zinc plated steel guide rail " diameter of basin size	reference ONLY, as equals may be accepted.			
	_ " height of basin size				
	_ " distance from top of tank to discharge pipe outlet				
	_ Fiberglass cover				
	Structural foam polymer cover				
	Steel cover				
	Simplex system with outdoor panel and alarm				
	_ Separate outdoor alarm				
	_ Remote outdoor alarm				
16.01	TESTING				
The pump shall have a ground continuity check and the motor chamber shall be hi-potted to test for electrical integrity, moisture content, and insulation defects. The motor and volute housing shall be pressurized and an air leak decay test performed to ensure integrity of the motor housing. The pump shall be run, voltage current monitored, and checked for noise or other malfunction.					
17.01	QUALITY CONTROL				
The p	ump shall be manufactured in an ISO 9001 certified facili	ty.			
18.01	WARRANTY				
Standard limited warranty shall be 3 years.					